

image transfer belt and then executes secondary image transfer from said intermediate image transfer belt to a recording medium,

a first raw liquid material is fed into a hollow, cylindrical mold, which is included in a centrifugal molding machine, with said mold being rotated;

the first raw material is cured to thereby form a first endless belt layer on an inside of the mold;

a second raw liquid material is fed into the mold with said mold being rotated, and then cured to thereby form a second belt layer; and

said first layer has elasticity while said second belt layer has greater hardness than said first layer

wherein said first belt layer has a hardness ranging from 30°C to 70°C, as measured by JIS A scale and said second belt layer has thickness ranging from 30 to 1,000 micrometers.

73. (Amended) An intermediate image transfer belt for an image forming apparatus that includes an image carrier for forming a latent image, a developing device for developing said latent image with a developer to thereby form a corresponding toner image and said intermediate image transfer belt to which said toner image is transferred from said image carrier, and executes primary image transfer from said image carrier to said intermediate image transfer belt and then executes secondary image transfer from said intermediate image transfer belt to a recording medium, and said method comprising :

a first raw liquid material is fed into a hollow, cylindrical mold, which is included in a centrifugal molding machine, with said mold being rotated to thereby form an endless first film on an inner surface of said mold;